

Helical Coil (STI) Thread Plug Gages



**Class "X" Tolerance
Precision Lapped**

NOMINAL SIZE	REGULAR TOOL STEEL			TIN COATED HIGH SPEED STEEL			HANDLES	
	GO	2B, 3B NOGO	DOUBLE END	GO	2B, 3B NOGO	DOUBLE END	NO.	PRICE
2-56 UNC	78.00	78.00	169.00	150.00	150.00	313.00	00	13.00
4-40 UNC	69.00	69.00	151.00	132.00	132.00	277.00	00	13.00
4-48 UNF	69.00	69.00	151.00	217.00	217.00	447.00	00	13.00
5-40 UNC	69.00	69.00	151.00	217.00	217.00	447.00	0	13.00
6-32 UNC	69.00	69.00	151.00	132.00	132.00	277.00	0	13.00
6-40 UNF	69.00	69.00	151.00	217.00	217.00	447.00	0	13.00
8-32 UNC	65.00	65.00	143.00	128.00	128.00	269.00	0	13.00
8-36 UNF	65.00	65.00	143.00	205.00	205.00	423.00	0	13.00
10-24 UNC	65.00	65.00	143.00	195.00	195.00	403.00	0	13.00
10-32 UNF	65.00	65.00	143.00	128.00	128.00	269.00	0	13.00
12-24 UNC	65.00	65.00	143.00	205.00	205.00	423.00	1	13.00
1/4-20 UNC	65.00	65.00	143.00	191.00	191.00	395.00	1	13.00
1/4-28 UNF	65.00	65.00	143.00	126.00	126.00	265.00	1	13.00
5/16-18 UNC	65.00	65.00	143.00	191.00	191.00	395.00	2	13.00
5/16-24 UNF	65.00	65.00	143.00	126.00	126.00	265.00	1	13.00
3/8-16 UNC	67.00	67.00	147.00	202.00	202.00	417.00	2	13.00
3/8-24 UNF	67.00	67.00	147.00	128.00	128.00	269.00	2	13.00
7/16-14 UNC	69.00	69.00	151.00	202.00	202.00	417.00	3	13.00
7/16-20 UNF	69.00	69.00	151.00	202.00	202.00	417.00	2	13.00
1/2-13 UNC	74.00	74.00	161.00	202.00	202.00	417.00	3	13.00
1/2-20 UNF	74.00	74.00	161.00	202.00	202.00	417.00	3	13.00
9/16-12 UNC	86.00	86.00	185.00	202.00	202.00	417.00	3	13.00
9/16-18 UNF	86.00	86.00	185.00	202.00	202.00	417.00	3	13.00
5/8-11 UNC	86.00	86.00	185.00	216.00	216.00	445.00	3	13.00
5/8-18 UNF	86.00	86.00	185.00	216.00	216.00	445.00	3	13.00
3/4-10 UNC	92.00	92.00	197.00	244.00	244.00	501.00	4	13.00
3/4-16 UNF	92.00	92.00	197.00	244.00	244.00	501.00	3	13.00

For class "W" pitch diameters – call Swanson.

For chrome plate (on regular steel only) – add 30%.